IV-11 VFD tube clock

Assembly instructions v1.2.3



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Attention

- Attention: All components are through-hole or DIP parts, please solder carefully;
- Warning: Make sure all components are pressed completely down on the PCB or the assembled clock will not fit in the housing.
- Warning: Before soldering, check the polarity each component.
- Warning: Please disconnect the power immediately if testing shows any unexpected results. Check for component placement mistakes, component polarity and that no solder bridges occurred during assembly.

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Parts list

Before getting started, please check the contents of the package. If any are missing, please contact the seller.

No.	Name	Description	Designator	Footprint	Qty	Value
1	STC15F2K56S2	Programmed	MCU	SKDIP28	1	
2	TD62783APG	IC	U1, U2, U3, U4, U5, U6	DIP18	6	
3	74HC595N	IC	U7, U8, U9, U10, U11, U12	DIP16	6	
4	LPD8806D	IC	U13	DIP16	1	
5	MC34063	IC	U16, U17	DIP8	2	
6	DS3231Module	RTC Module	U15	DIP8	1	
7	IR Receiver		U14	HS0038	1	
8	IRFU5305	P-Channel Power MOSFET	Q1	TO-251	1	
9	IRLU024	N-Channel Power MOSFET	Q2	TO-251	1	
10	BS250	P-Channel Power MOSFET	Q6	TO-92	1	BS250
11	Capacitor		C8, C10	C-102	2	330pF
12	Capacitor		C1, C2, C3, C4, C5, C6, C12, C14, C15, C16	C-102	10	0.1uF
13	Polarized Capacitor		C11	C-4x6	1	10uF/25v
14	Polarized Capacitor		C13	C-6.3x8	1	100uF/35v
15	Polarized Capacitor		C7, C9, C17	C-6.3x8	3	220uF/16V
16	Battery Socket		Battery Socket	CR1220	1	
17	Battery		Battery	CR1220	1	
18	FUSE		F1	F3.6x10	1	250V-1.5A
19	Buzzer		Buzzer	BUZZER9mm	1	
20	Power Socket		DC5V	DC-003	1	
21	Headset Socket		GPS, Temp	PJ-313	2	
22	Ambient Light Sensor		ALS	5mm	1	
23	PNP Transistor		Q3, Q5	TO-92	2	C9015C
24	NPN Transistor		Q4, Q7	TO-92	2	C9014C
25	Resistor		R28, R31	1/4W	2	0.24
26	Resistor		R5	1/8W	1	10
27	Resistor		R11, R14, R17, R20, R23, R26	1/8W	6	120
28	Resistor		R9, R10, R12, R13, R15, R16, R18, R19, R21, R22, R24, R25, R30	1/8W	13	200
29	Resistor		R1, R3, R4	1/8W	3	1K
30	Resistor		R2	1/8W	1	4.7K
31	Resistor		R8, R27, R32	1/8W	3	10K
32	Resistor		R6, R7	1/8W	2	20K
33	Resistor		R29	1/8W	1	100K
34	Inductance		L1, L2	L-5x12	2	100uH
35	Diode		D2		1	1N4007
36	Schottky Diode		D1, D3		2	1N5819
37	LEDs		LED1, LED2, LED3, LED4, LED5, LED6	5mmRGB	6	
38	VFD tubes		IV1, IV2, IV3, IV4, IV5, IV6	IV11	6	
	Housing parts a	nd accessories				

No.	Name	Description	Quantity
1	PCB board	203 x 50 x 1.6mm Gold plating	1
2	VDF tube spacer	Laser cut	12
3	Plastic spacer	Φ5mm x 11mm for support IR receiver	1
4	Plastic spacer	Φ5mm x 3mm for support light sensor	2
5	Rubber sleeve	Φ7mm x 9mm for cover light sensor	1
6	IR remote controller	NCH	1
7	Power adapter	DC 5V 1.5A	1
8	Top and bottom plate	Laser cut	2
9	Wooden frame		1
10	Copper spacer	M3x18mm female-female for support top and bottom plate	4
11	Copper spacer	M3 x 5mm female-female for support PCB board	5
12	Philips screw	M3 x 4mm to affix PCB board	5
13	Hexagon socket head screw	M3 x 5mm to affix PCB board	5
14	Hexagon socket head screw	M3 x 8mm to affix top and bottom plate	8

Pre-installation preparation

Identify electronic parts and installation method.





Ceramic capacitor. Polarity-free





Transistor. Notice the polarity





Diode(Horizontal). Notice the polarity



IC. Notice the direction of installation









Battery socket. Notice the orientation



GPS/Temp socket. Notice the orientation



RTC Module. Notice the orientation

Assembly electronic components

Assembly of low voltage and high voltage power modules

Name	Description	Designator	Footprint	Qty	Value	Notice
MC34063	IC	U16, U17	DIP8	2		Polarized
IRFU5305	P-Channel Power MOSFET	Q1	TO-251	1		Polarized
IRLU024	N-Channel Power MOSFET	Q2	TO-251	1		Polarized
Capacitor		C8, C10	C-102	2	330pF	
Capacitor		C12, C14	C-102	2	0.1uF	
Polarized Capacitor		C13	C-6.3x8	1	100uF/35v	Polarized
Polarized Capacitor		C7, C9, C17	C-6.3x8	3	220uF/16V	Polarized
PNP Transistor		Q5	TO-92	1	C9015C	Polarized
NPN Transistor		Q4	TO-92	1	C9014C	Polarized
FUSE		F1	F3.6x10	1	250V-1.5A	
Power Socket		DC5V	DC-003	1		
Resistor		R28, R31	1/4W	2	0.24	
Resistor		R5	1/8W	1	10	
Resistor		R1, R3, R4	1/8W	3	1K	
Resistor		R8	1/8W	1	10K	
Resistor		R6, R7	1/8W	2	20K	
Inductance		L1, L2	L-5x12	2	100uH	
Diode		D2		1	1N4007	Polarized
Schottky Diode		D1, D3		2	1N5819	Polarized

The folloing components are needed:

Solder all above listed parts to the PCB according to the silkscreen markings on the board. The polarity of the components must match the print on the board. See pictures in parts list for polarity and description. The result should now look like this:



Assembly electronic components



Please check the board to make certain that the parts are all soldered correctly, then for testing, place a wire jumper between TP5 and TP6 as shown below:



Connect the power adapter. The voltage measured between TP2 and TP4 should be about 26.25 VDC; the voltage measured between TP1 and TP4 should be about 1.31 VDC.

Please remove the jumper between TP5 and TP6 after measuring the voltage.



Assembly of the rest of the components (except IV-11tubes)

Solder the rest of the components to the board, except IV-11 tubes. The polarity of the components must match the print on the board. The result should now look like this:



Ambient light sensor and IR receiver need special attention during installation:

• Ambient light sensor









The sensor needs to first go through a plastic spacer ($\Phi_{5mm \times 3mm}$), then go through the rubber sleeve and plastic spacer. Next, solder it on the board and match the placement and polarity following the pictures above.

• IR receiver









The receiver needs to first go through a plastic spacer ($\Phi 5 mm \times 11 mm$), then solder it on

the board, observing the blue mark on one side of the pins. Make sure the blue side is facing a line mark on the board as shown on the picture above.

Assembly electronic components

Please check the board and make sure the parts are soldered correctly. Then connect the power adapter and watch that six LEDs light up. The buzzer will make a "Beep" sound when the **Power button** of IR remote controller is pressed.

Assembly of IV-11 tubes

The following components are needed:

Name	Description	Designator	Qty	Value	Notice
VFD tubes		IV1, IV2, IV3, IV4, IV5, IV6	6		
VFD tube	spacer	Laser cut	12		

Please straighten all pins of tubes, then put pins through two tube spacers(please remove the protective film and clear all small holes), and solder the tubes on the board following the pictures below:



Please check the board and make sure all tubes are soldered correctly, then connect the power adapter and check all functions following the user manual.

Assembly housing

The following parts are needed:

Name	Description	Qty	
Top and bottom plate	Laser cut	2	
Wooden frame		1	
Copper spacer	M3x18mm female-female for support top and bottom plate	4	
Copper spacer	M3x5mm female-female for support PCB board	5	
Philips screw	M3 x 4mm for fix PCB board	5	
Hexagon socket head screw	M3 x 5mm for fix PCB board	5	
Hexagon socket head screw	M3 x 8mm for fix top and bottom plate	8	

Step 1 Prepare bottom plate for assembly

Take out the bottom plate and place it in front of you following the picture below:



Step 2 Assemble spacers from bottom

Fix 5 pcs copper spacer (M3x5mm) with 5 pcs hexagon socket head screws (M3x5mm) from the bottom.





Step 3 Affix the main board

Affix the main board to the base plate with 5pcs philips screws (M3 x 4mm) from the top.







Step 4 Assembly of the wooden frame

Assemble the wooden frame following the pictures below:





Step 5 Assembly of the top plate

Fix 4pcs copper spacer (M3x18mm) with 4pcs hexagon socket head screws (M3x8mm) from the bottom.





Then fix the top plate with 4pcs hexagon socket head screws (M3x8mm) from the top.



Do not tighten 4pcs of screws too tight to prevent from cracking the top plate.



Now it is time to enjoy your beautiful new IV-11 VFD tube clock, have fun!



Any problems during assembly, please contact us.

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